

# Dendrite-Growth Morphology Modeling in Liquid and Solid Electrolytes

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General Motors R&D Center

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**Project ID: bat328**

# *Overview*

## **Timeline**

- Project start date: 01/01/2017
- Project end date: 12/31/2019
- Percent completed: 35%

## **Budget**

- Total project funding: \$1,135,125
  - DOE share: \$999,943
  - Contractor share: \$135,182

## **Barriers**

Li metal film electrodes with

- Dendrite growth
- Low coulombic efficiency
- Short calendar and cycle life

## **Partners**

- Interactions/collaborations
  - Gary Rubloff (UMD) :  
Coating development
  - Katherine Jungjohann : SNL-ALBQ  
In situ TEM, liquid cell
- Project lead, Yue Qi (MSU)

# *Relevance / Objectives*

## *Overall Objective*

- Develop a validated multi-scale model to predict Li dendrite morphology evolution in both liquid and solid electrolytes LIBs during electrodeposition and stripping, in order to ***accelerate the adoption of Li metal electrodes in current and emerging battery technologies.***

## *Technical Target*

- An atomically-informed, fully-coupled electrochemical-mechanical dendrite morphology evolution model that allows us to design the desired properties of artificial SEI coatings, the microstructure of solid electrolyte materials, and the corresponding battery operating conditions, so as to avoid dendrite growth during cycling.

## *Impacts*

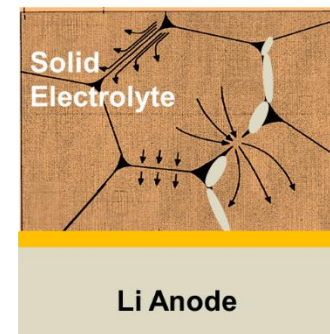
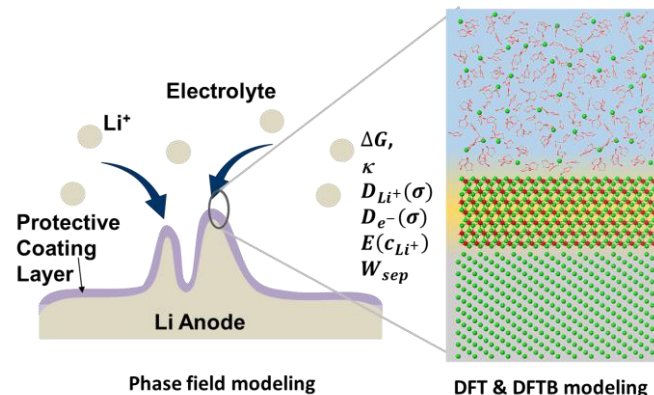
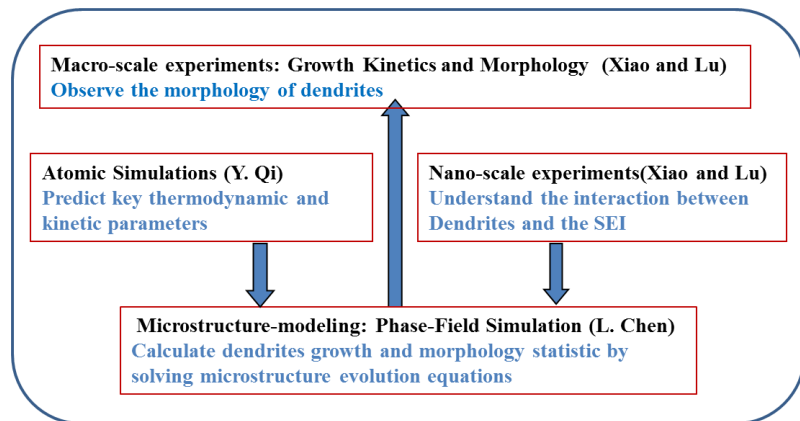
- Enable the design of durable and safe Li-anodes for high energy density lithium rechargeable batteries that can meet DOE's target for EV applications  $>350 \text{ Wh/kg}$  &  $<\$100/\text{kWh}_{\text{use}}$ .

## *2018 Milestones*

Month /Year	Milestone of Go/No-Go Decision	Status
Dec. 2017	Determine if the effect of SEI on dendrite growth should be modeled implicitly or explicitly (GO/NO-GO)	Go
Mar. 2018	Identity the electronic pathway of Li dendrite growth inside LLZO.	80% completed
Jun. 2018	Identify the Li ion pathway of Li dendrite growth inside LLZO	In progress
Sep. 2018	Develop a multiphase multigrain phase-field model, that incorporates the mechanical and electrochemical driving forces for Li dendrite growth in polycrystalline solid electrolyte	In progress

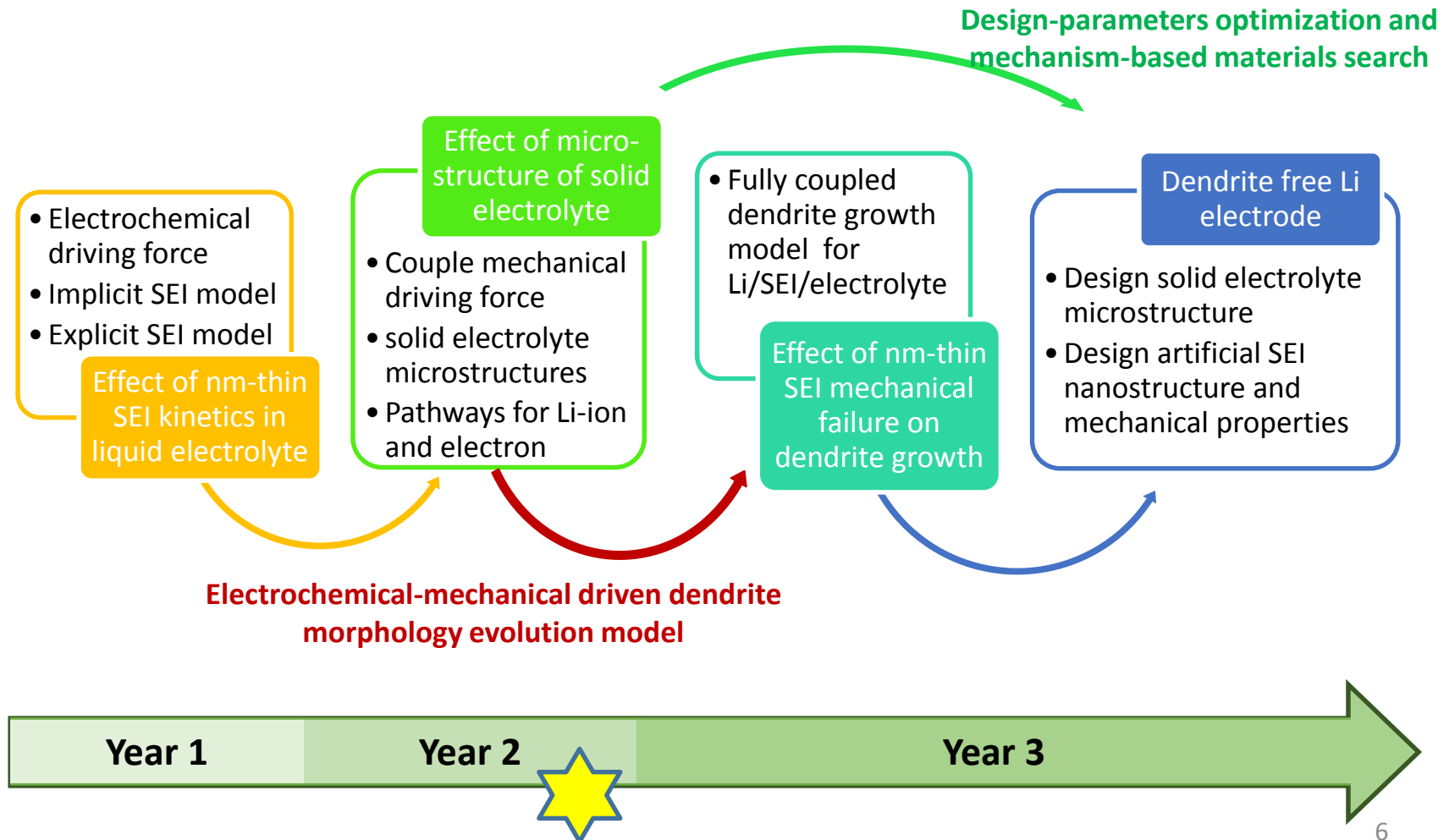
# Multiscale Modeling and Experimental Approach

- **Formulate** a general framework that captures the electrochemical-mechanical driving forces for Li morphology evolution.
- **Consider** the role of the *nm-thin SEI* in liquid-electrolytes as well as the microstructures of  *$\mu\text{m-thick}$*  solid-electrolytes for Li morphology evolution.
- **Connect** micron-scale **phase-field models** and **atomic-scale DFT-based** simulations via parameter- and relationship-passing in order to predict *Li dendrite nucleation and growth kinetics and morphology*.
- **Validate** the key input parameters and main conclusions of the multi-scale model as new capabilities being developed step-by-step.



# *Model Development Strategy and Timeline*

Model liquid and solid electrolytes in order to couple electrochemical-mechanical driven dendrite growth step-by-step

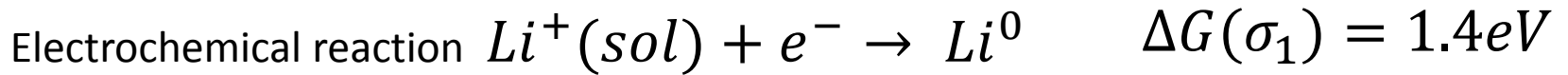


# *Outline and the Accomplishments*

- An **implicit** multiscale dendrite growth model is developed
  - Developed a half-cell model to compute the charge transfer reaction energy landscape and kinetics at a Li/SEI/electrolyte interface from DFT-DFTB simulations
  - Reformulated the phase field model to directly couple Butler-Volmer equation with atomistic predictions and the effect of SEI layer on charge transfer reaction.
  - Compared the morphological difference of Li-plating vs Mg-plating
  - Performed parametric study to achieve flat surfaces during Li plating
  - Experimentally vary the interface kinetics through surface engineering
- Constructed a new **explicit** model to simulate Li dendrite formation and growth in a solid electrolytes with microstructure and internal defects (pores)
  - Evaluated the metallic Li nucleation tendency on pore surfaces in solid electrolyte (LLZO) with DFT calculations.
  - Proposed an interlayer material (ALD-Li<sub>2</sub>PO<sub>2</sub>N coating) to suppress Li-dendrite
  - The Phase field model is developed to incorporate the microstructure of solid electrolytes with coupled electrochemical-mechanical driving forces

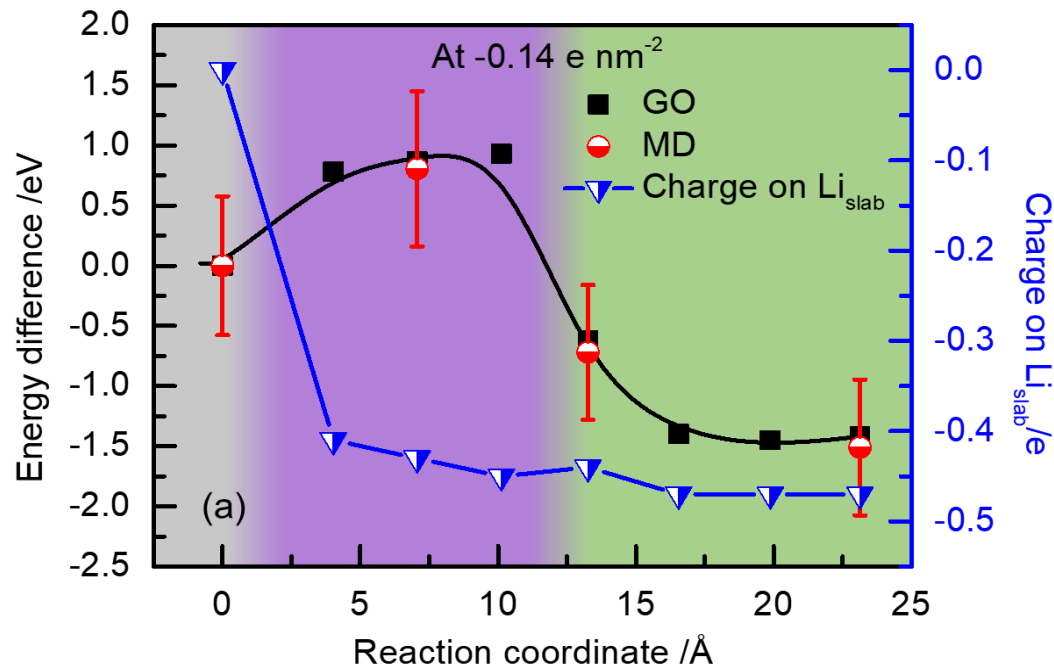
## *Accomplishment 1.1:*

*Developed a half-cell model & Demonstrated that the charge transfer reaction occurs under the perfect SEI*

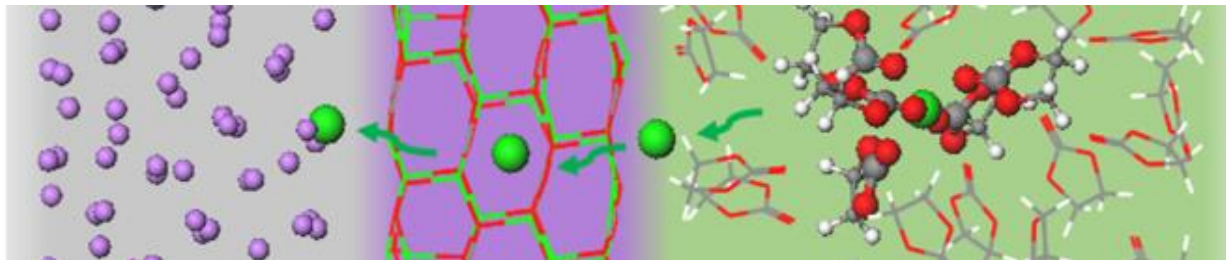


Close to thermodynamics cycle prediction 1.2eV

**DFTB/DFT  
calculations**



**Half Cell  
model**



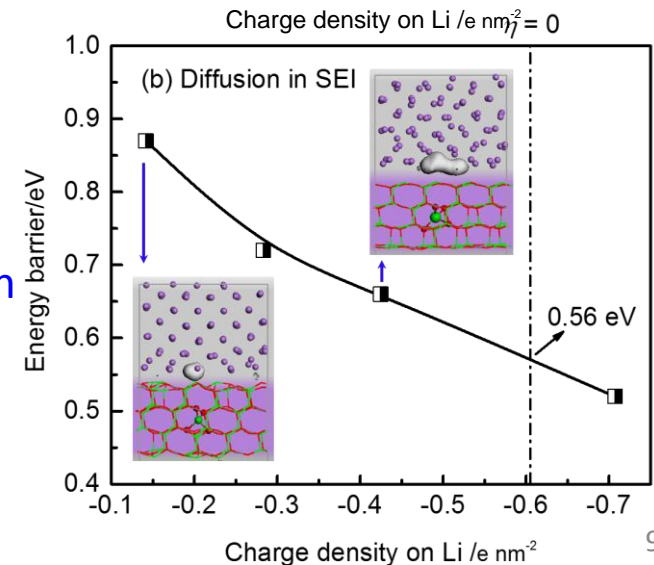
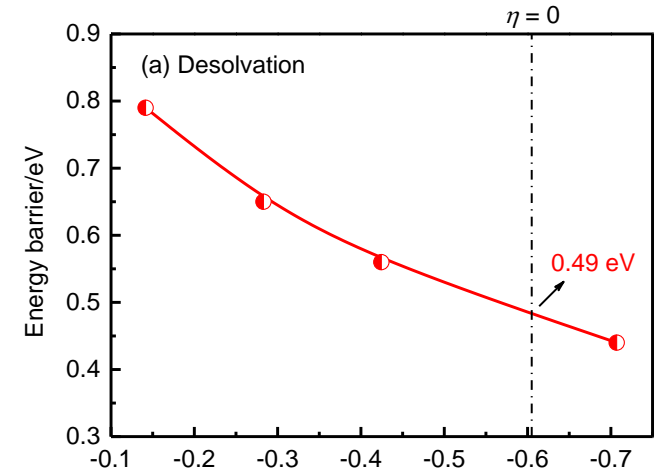
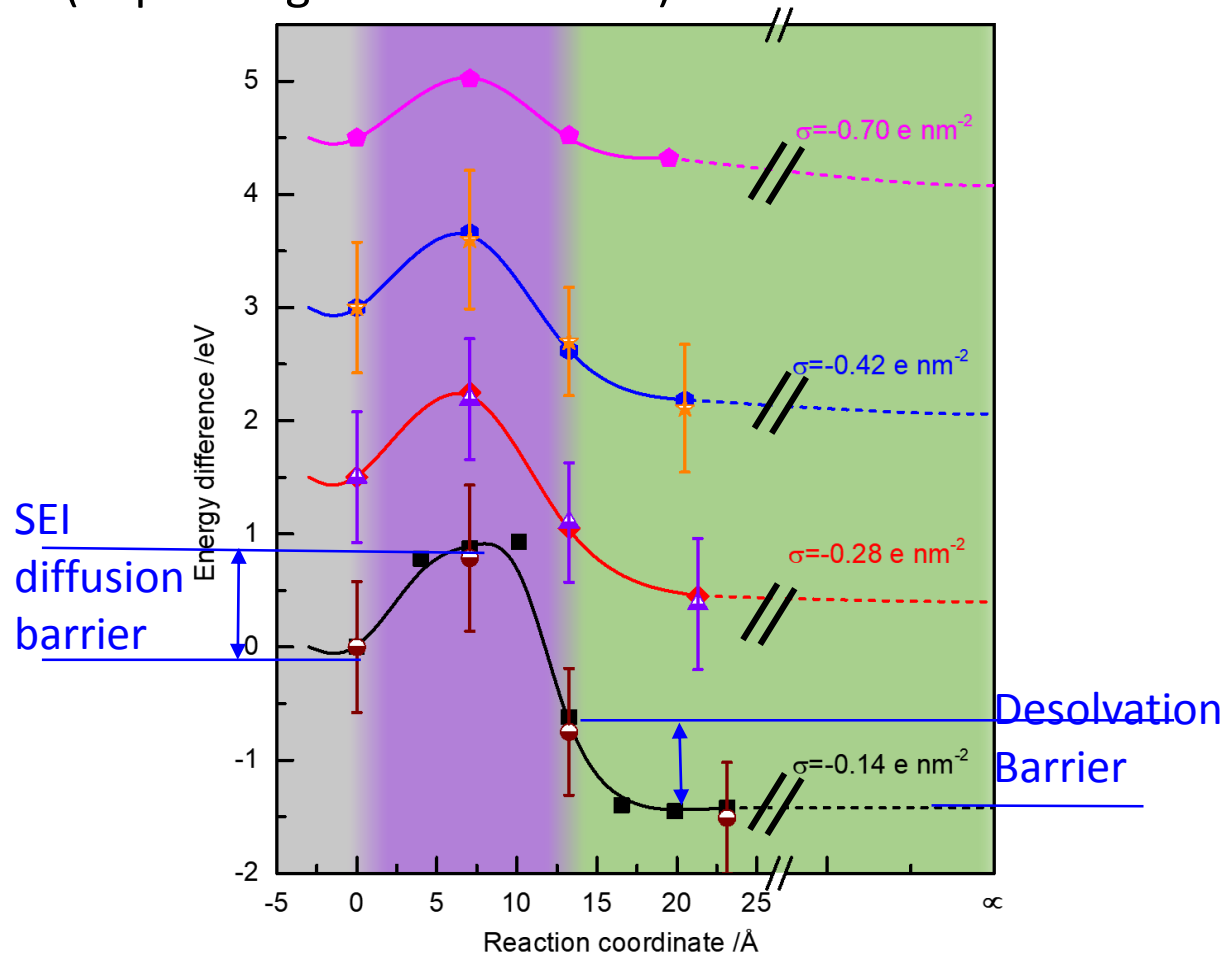


# Accomplishment 1.2: Predict the reaction energy and kinetics of Li ion transporting through the SEI layer.

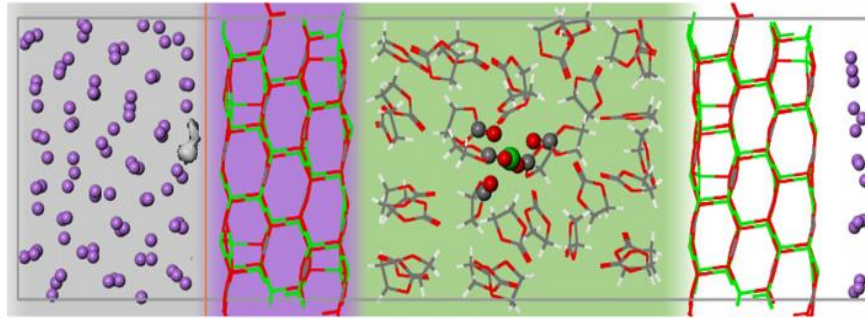
Equilibrium condition

$\varphi^0 = -1.1\text{V}$ ,  $\eta=0$ ,  $\sigma \sim 0.6 \text{ e/nm}^2$   
(depending on DFT or DFTB)

Two Barriers: (Desolvation and SEI diffusion barriers ) vary with potential

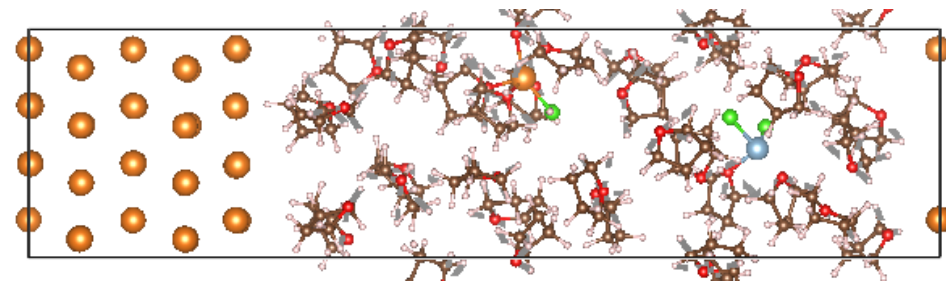


# *Accomplishment 1.3: Reformulated the phase field model to directly couple Butler-Volmer equation with atomistic predictions and the effect of SEI layer on charge transfer reactions.*



Li

Li<sup>+</sup>+32EC



Mg

MgCl<sup>+</sup>+AlCl<sub>2</sub>+32THF

DFTB/DFT calculations of Mg are in progress

Rewrite exchange current

$$I_0^{Li} = \left[ \theta_v^{N_{Li}} \exp \left( -\frac{\Delta E_{ads}^{Li} + \Delta E_{sol}^{Li}}{RT} \right) \right] e A R_0^{Li} c_{Li^+} \propto A_0^{Li} \theta_v^{N_{Li}} \exp \left( -\frac{\Delta E_{sol}^{Li}}{RT} \right)$$

$$I_0^{Mg} = \left[ \theta_v^{N_{Mg}} \exp \left( -\frac{\Delta E_{ads}^{Mg} + \Delta E_{sol}^{Mg}}{RT} \right) \right] 2e A R_0^{Mg} c_{Mg^{2+}} \propto 2A_0^{Li} \theta_v^{N_{Mg}} \exp \left( -\frac{\Delta E_{sol}^{Mg}}{RT} \right)$$

$$\text{Given } \Delta E_{sol}^{Li} \cong \frac{1}{4} \Delta E_{sol}^{Mg}$$

$$\text{Therefore, } I_0^{Li} > I_0^{Mg}$$

- 1) Dilute electrolyte solution,  $a_{M^{n+}} \cong c_{M^{n+}}$ .
- 2) Electrodeposition is diffusion-limited process, thus electron always supplied at electrode/electrolyte interface,  $a_e = 1$ .
- 3) The activity of M atom is constant and can be factored out into  $R_0$ .

# *Accomplishment 1.3: Reformulated the phase field model to directly couple Butler-Volmer equation with atomistic predictions and the effect of SEI layer on charge transfer reactions.*

## Morphology difference of Li vs Mg (constant Voltage model)

Evolution equation:

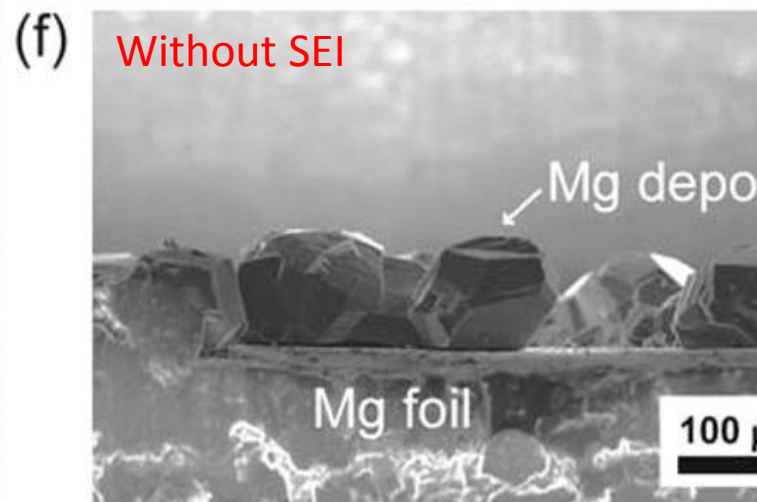
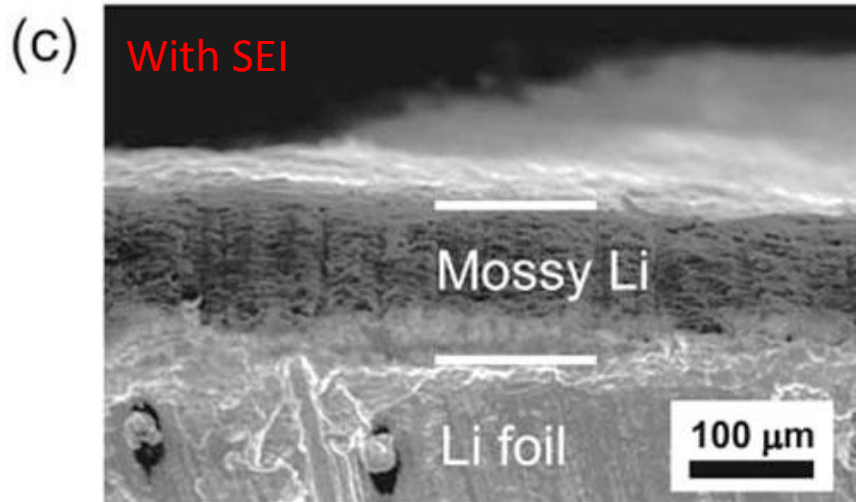
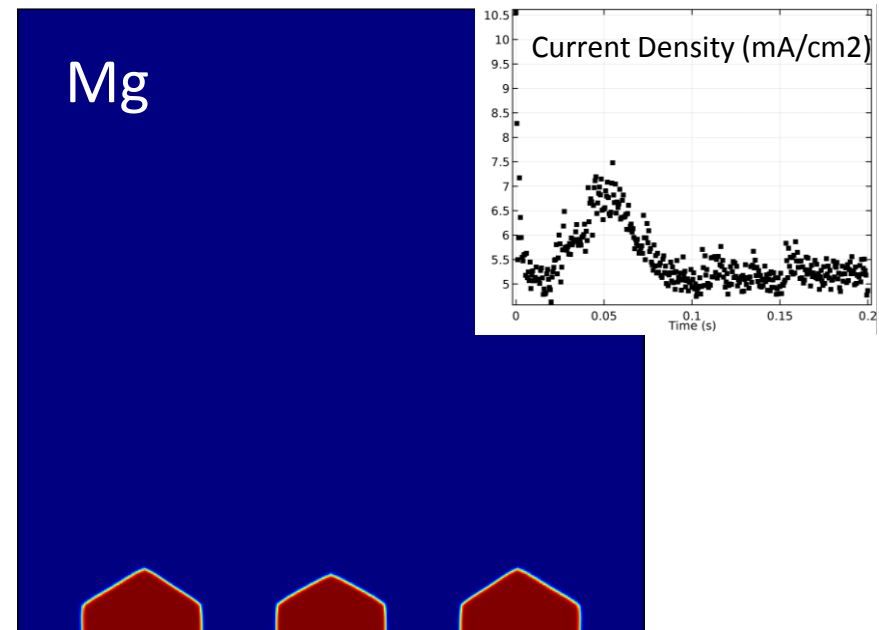
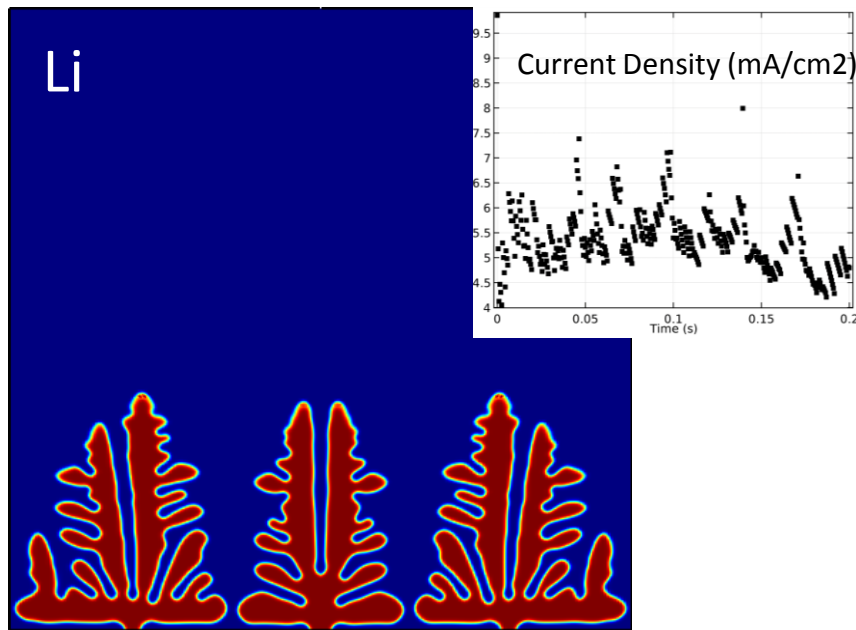
$$\frac{\partial \xi}{\partial t} = -L_{\sigma}(g'(\xi) - \kappa \nabla^2 \xi) - L_{\eta} h'(\xi) \left\{ \exp \left[ \frac{(1 - \alpha) n F \eta}{RT} \right] - c_+ \exp \left[ \frac{-\alpha n F \eta}{RT} \right] \right\}$$

- 1) Energy gradient coefficient  $\kappa(\theta) = \kappa_0 [1 + \delta \cos(\omega \theta)]$ :  $\kappa_0$ -averaged surface/interfacial energy;  $\delta$ -surface/interfacial energy anisotropy;  $\omega$ -growth crystallographic symmetry.
- 2) Electrochemical coefficient  $L_{\eta} = \frac{I_0}{neA}$ :  $I_0$ -exchange current.
- 3) Charge transfer electron #  $n$ .

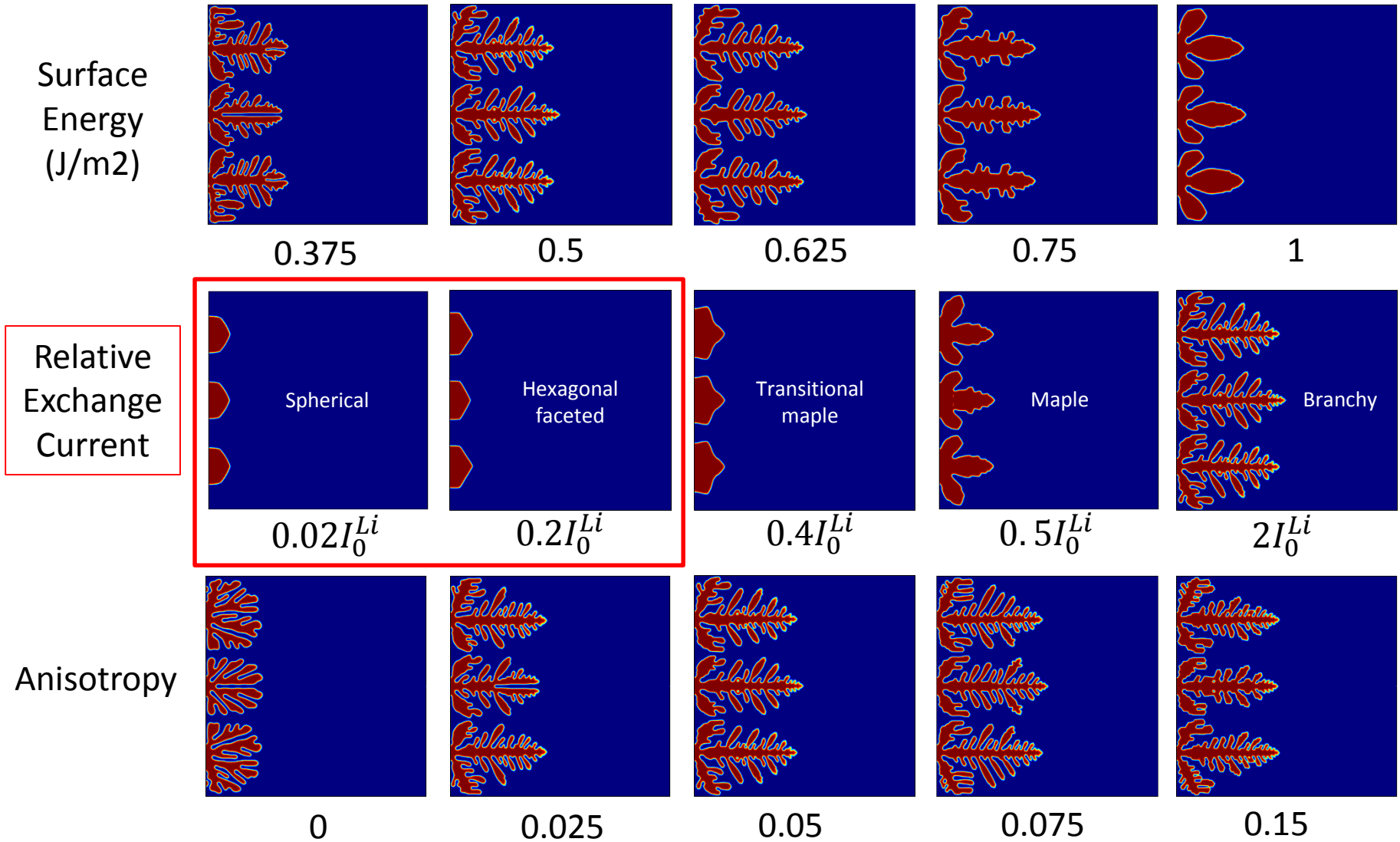
Huang et. al., *Advanced Materials Research*, 2012. Liu et. al., *J. Electrochem. Soc.*, 2016.

Physics	Surface energy (J/m2)	Anisotropy	Symmetry	Exchange current	Charge-transfer #
Related parameters	$\kappa_0$	$\delta$	$\omega$	$I_0$	$n$
Mg	0.73	0.01	6 (hcp)	low	2
Li	0.49	0.03	4 (bcc)	high	1

# *Accomplishment 1.4: The Implicit dendrite growth model captured the difference between Li and Mg plating*



# *Accomplishment 1.5, Parametric analysis revealed reducing $I_0$ can achieve Li dendrite-free electrodeposition*

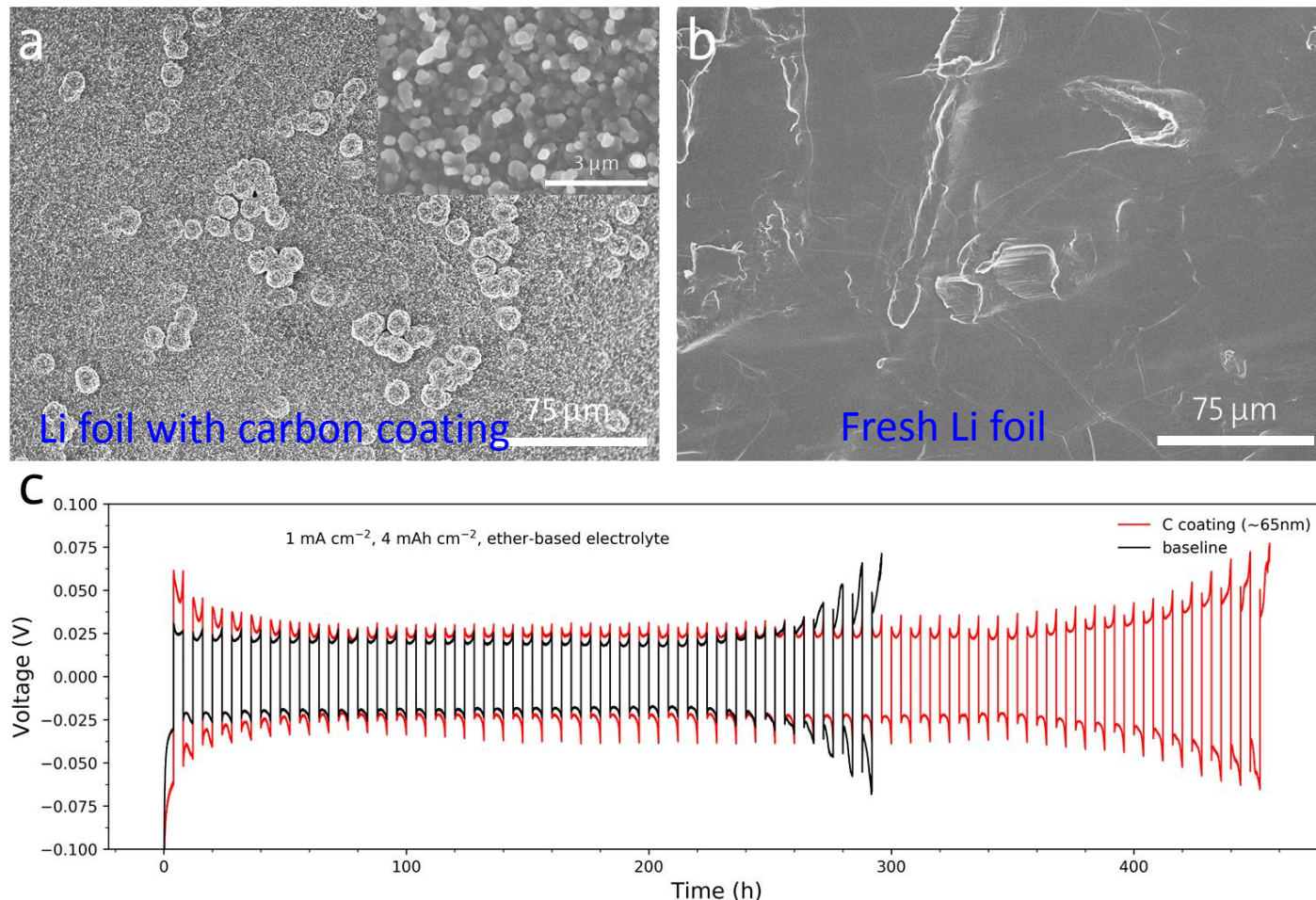


Final morphologies with controlled voltage applied at boundary

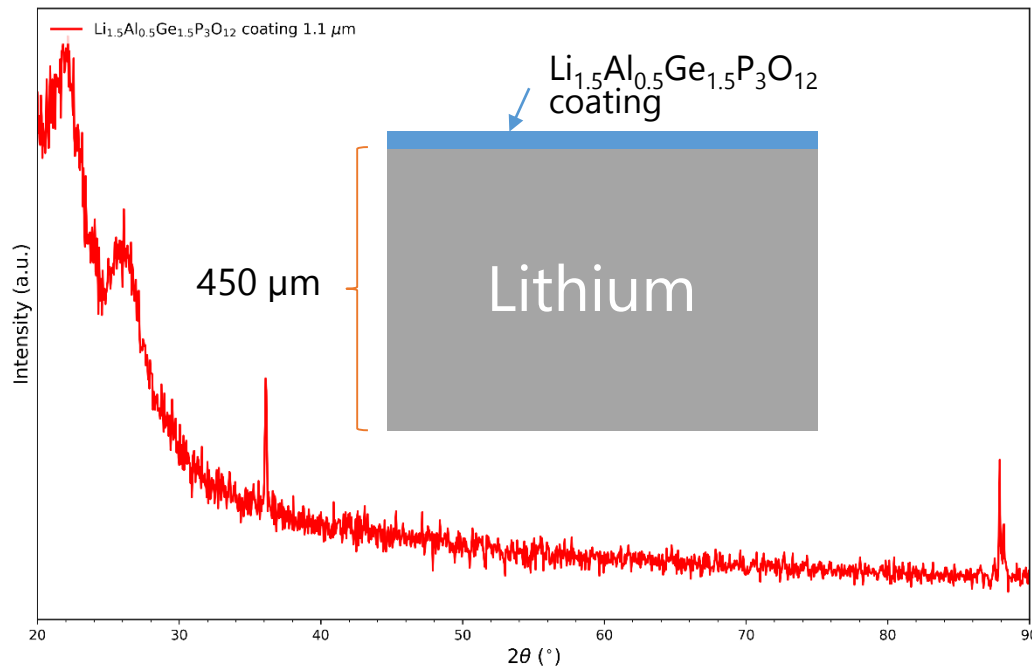


## *Accomplishment 2.1: Experimentally Tune the $I_0$ via Surface Engineering (electron conductivity)*

- The positive effect of ~65 nm carbon coating (DC magnetron sputtered) on improving the cycling stability of lithium metal electrodes was observed recently.
- Uniform carbon coating without cracks was obtained, even though there are some large spherical carbon agglomerates spreading on the surface.



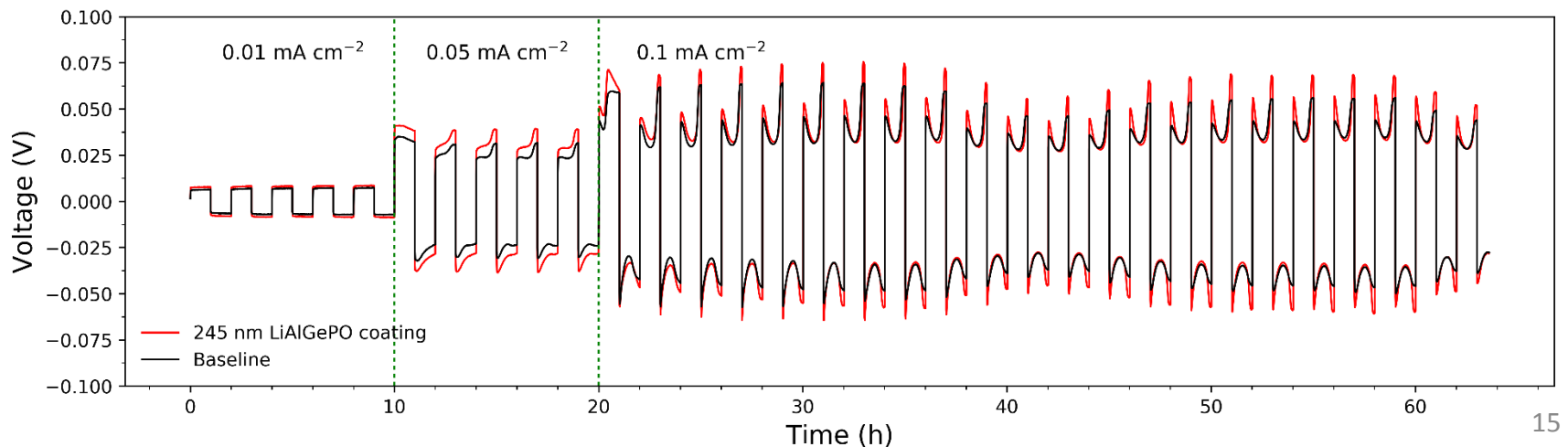
## Accomplishment 2.2: Experimentally Tune the $I_0$ via Surface Engineering (ionic conductivity)



Amorphous  $\text{Li}_{1.5}\text{Al}_{0.5}\text{Ge}_{1.5}\text{P}_3\text{O}_{12}$  RF coating (thickness:  $1.1\ \mu\text{m}$ ) is applied via RF magnetron sputtering.

It's expected to promote Li-ion diffusion and isolate the Li-metal from the EC-based electrolyte

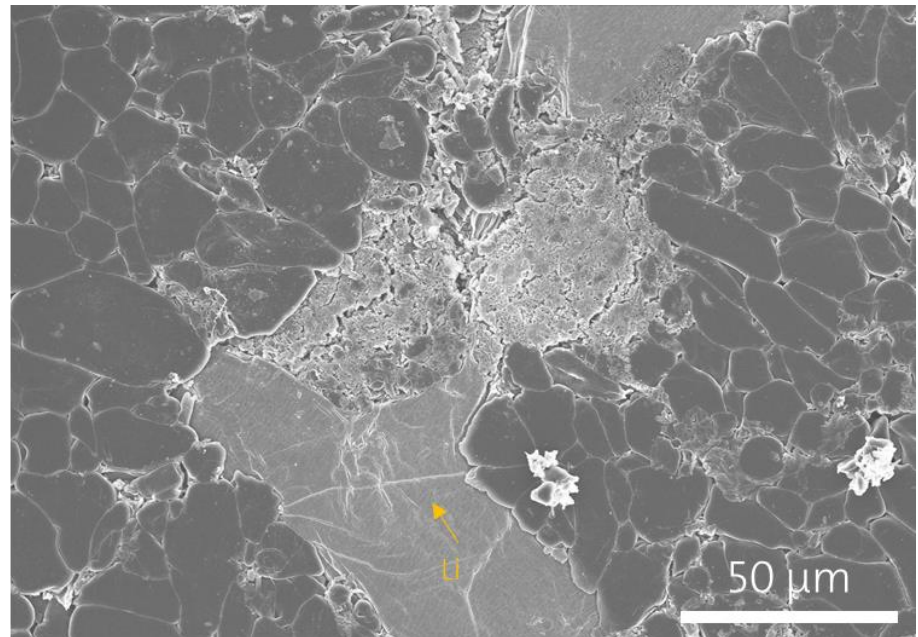
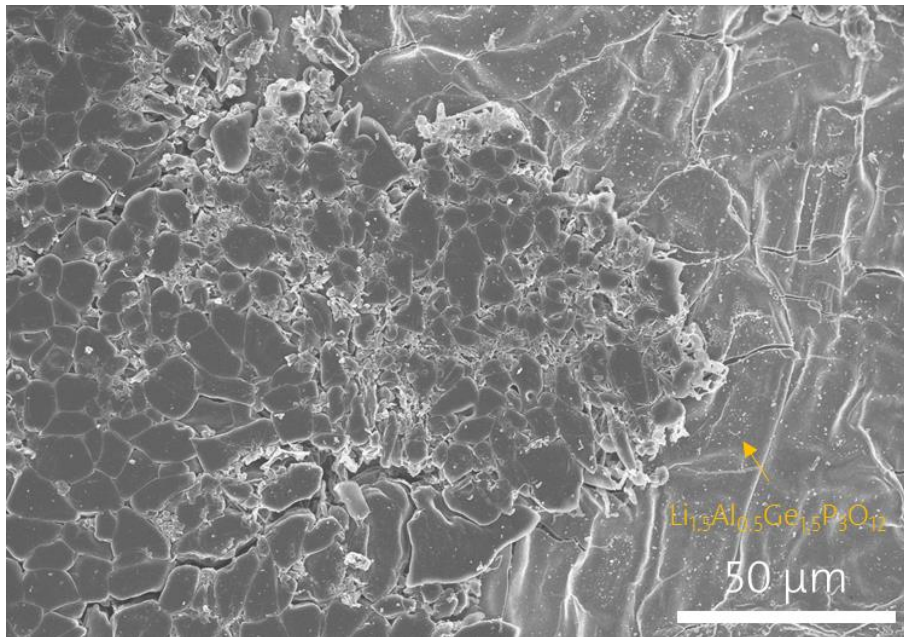
Li-Li symmetric cells test



## *$\text{Li}_{1.5}\text{Al}_{0.5}\text{Ge}_{1.5}\text{P}_3\text{O}_{12}$ coating (245 nm) after cycling*

- Did not show much improvement
- Lithium mossy structures grew outside of the  $\text{LiAlGePO}$  coating.
- Cracks of coating were observed.

After cycling at  $0.1 \text{ mA cm}^{-2}$ ,  $0.1 \text{ mAh cm}^{-2}$  in  $1 \text{ M LiPF}_6 \text{ EC-DEC-FEC}$





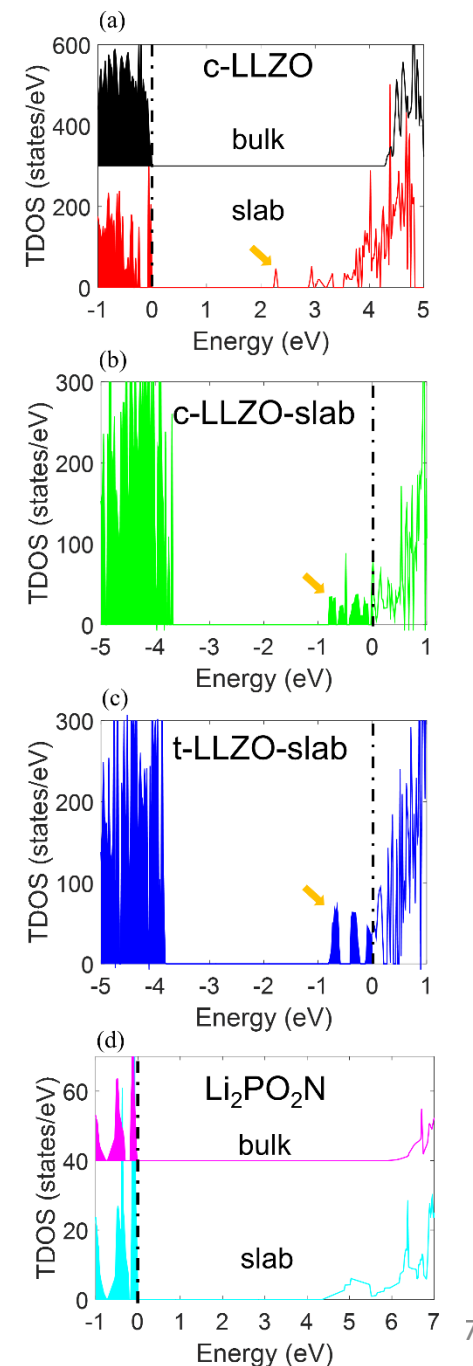
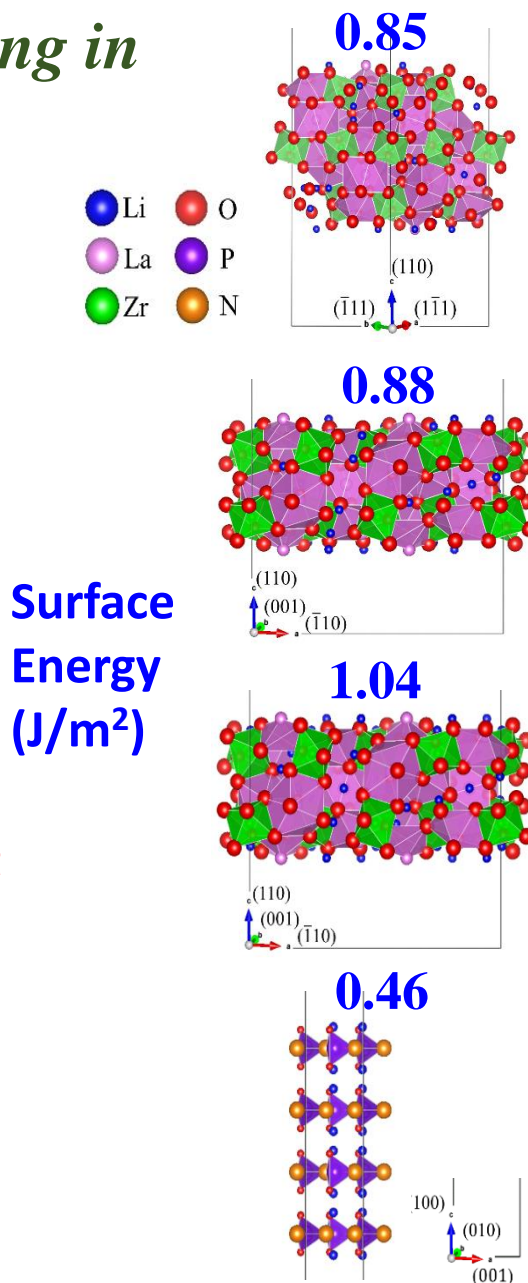
# Accomplishment 3.1: Address the driving force for Li plating in Solid Electrolyte

- Assumes there are (pore and crack) surfaces inside solid electrolyte LLZO, or interlayers (ex: t-LLZO and ALD-LiPON)
- Determine the surface structure via DFT calculations
- Analyze the density of states (DOS)

→ Additional surface electronic states appeared the bandgap for all three LLZO structures, **but not in**  $\text{Li}_2\text{PO}_2\text{N}$ .

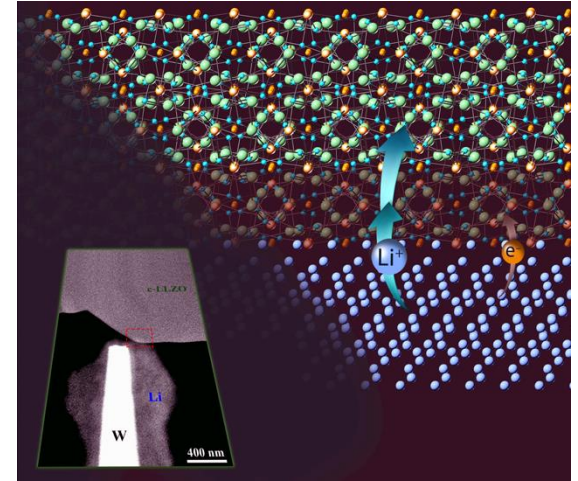
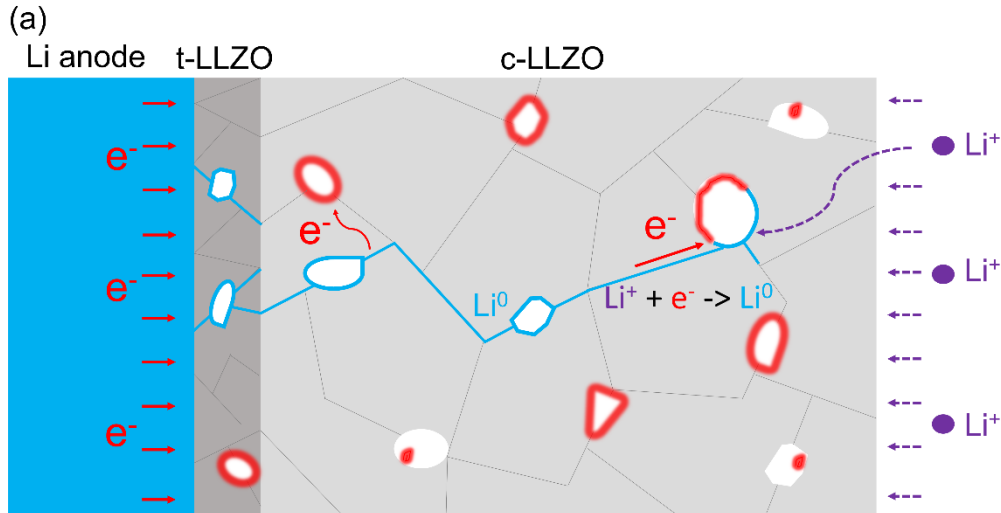
→ Excess electrons can localize on the La on the surface

→ Compare the formation energy,  $\text{La}_2\text{O}_3$  is more stable than  $\text{Li}_2\text{O}$ , so  $\text{Li}^+$  is likely to be reduced rather than  $\text{La}^{3+}$  ions by the excess electrons.

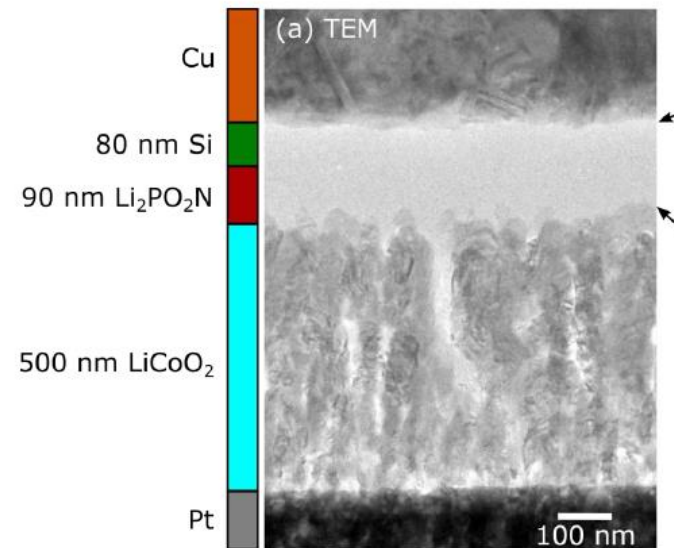
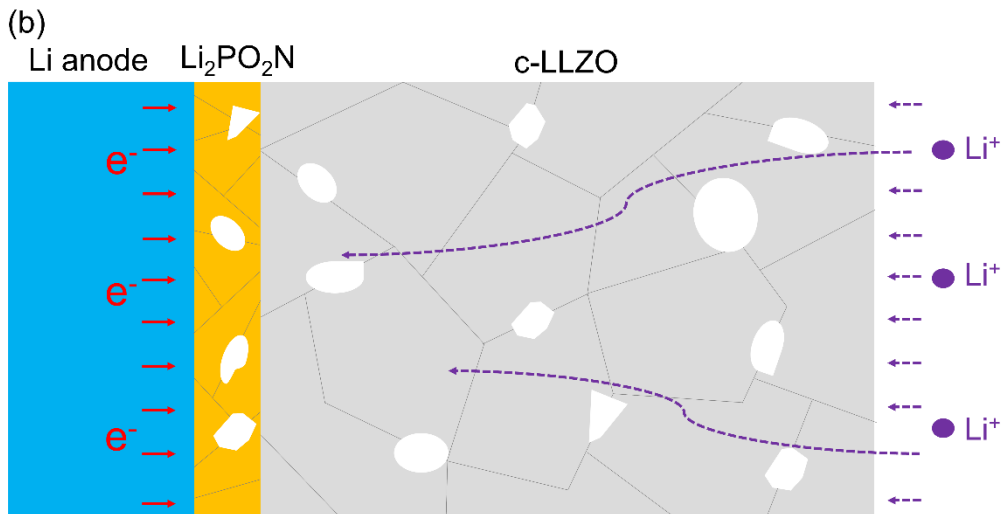


# Accomplishment 3.2: Suggest that ALD- $\text{Li}_2\text{PO}_2\text{N}$ may be more efficient to prevent metallic Li nucleation

*Nano Lett.*, **16** (11), 7030-7036 (2016)



*Chem. Mat.*, **27** (15), 5324-5331 (2015).

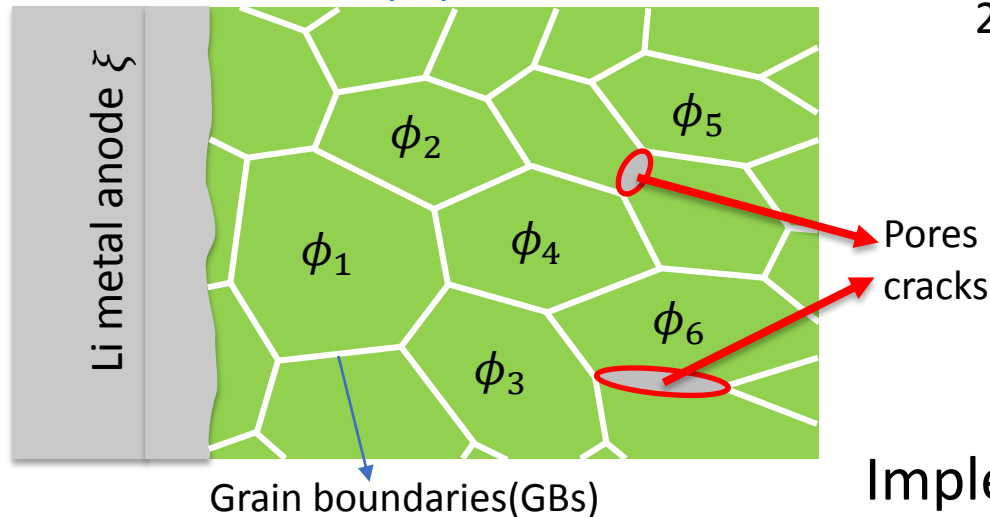


Rubloff, UMD, NEES EFRC collaboration

# Achievement 3.3 Developed the Phase field model to incorporate the microstructure of solid electrolytes with coupled electrochemical-mechanical driving forces

Define phase-fields: solid electrolyte (SE) | Li metal anode  $Li^+ + e^- \rightarrow Li(s)$

Polycrystalline SE



2 non-conserved order parameters

Li metal      Pores and cracks

$$\xi = 1 \quad \xi = 0$$

$$\phi_i = 0 \quad \phi_i = 0$$

Solid Electrolyte (multi-grain)

$$\xi = 0$$

$$\phi_1, \phi_2, \phi_3, \dots \phi_i = (0, 0, \dots, 1)$$

Implemented elasticity coupling

Tests of elasticity impacts on morphology evolution during Li plating



Mono-grain SE



Straight GB

Phase evolution equation

$$\frac{\partial \xi}{\partial t} = -L_{\sigma}^{\xi} \left[ \frac{\partial f_{ch}}{\partial \xi} - \kappa_{\xi} \nabla^2 \xi + \frac{\partial f_{mech}}{\partial \xi} \right] + R_{electrochem}$$

# *Achievement 3.4 Revealed that increasing modulus along cannot fully stop Li dendrite growth*

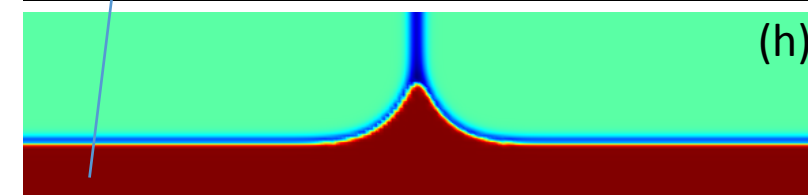
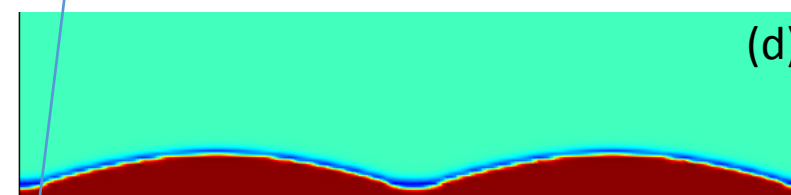
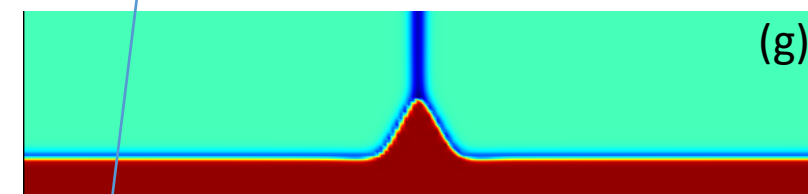
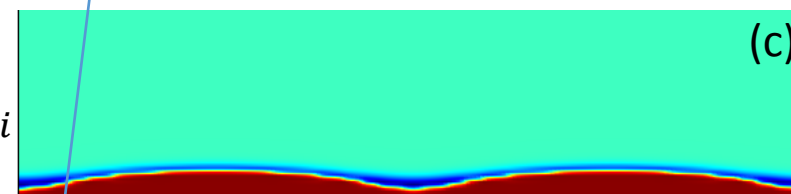
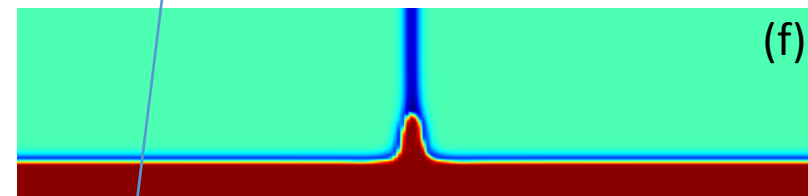
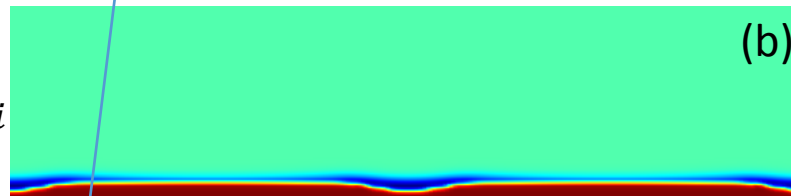
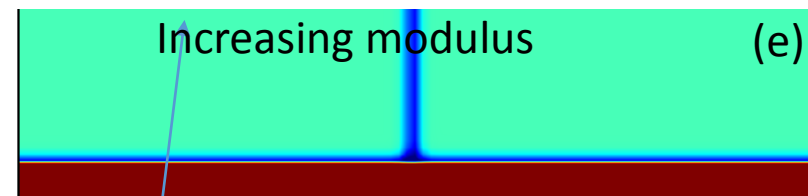
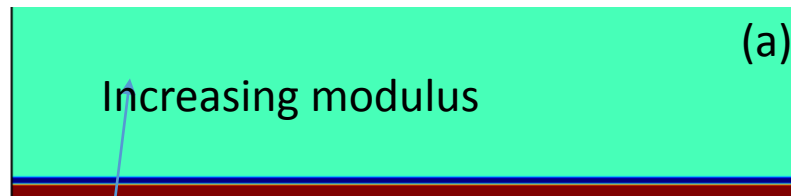
Young's Modulus  $E_{Li} = 4.9 GPa$        $E_{LLZO} = 150 GPa = 30E_{Li}$   
 Poisson ratio  $\nu_{Li} = 0.362$        $\nu_{LLZO} = 0.257$   
 Mass density  $\rho_{Li} = 0.534 g/cm^3$        $\rho_{LLZO} = 5.34 g/cm^3$

Consider constant electrochemical driving force  $R_{electrochem}$  for tests

Mono-grain

Bi-grain (GB) / similar to crack

Initial



Increasing elastic modulus resists Li metal mechanical instability (agree with Newman's model)  
 Increasing elastic modulus leads to less GB splitting angle

# *Responses to Previous Year Reviewers' Comments*

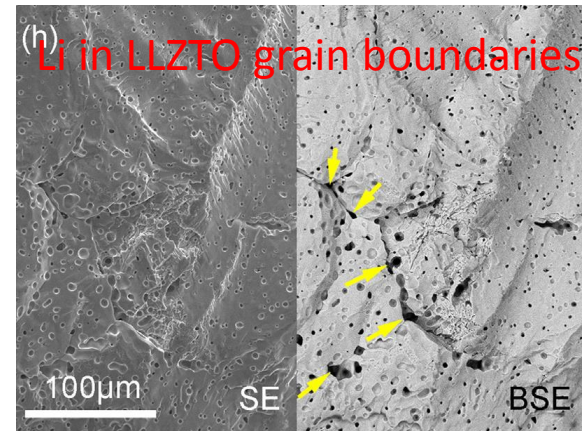
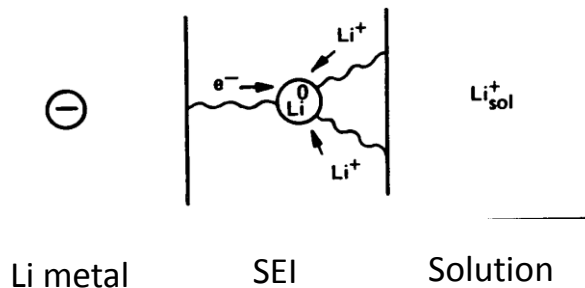
**New project started on 1/1/2017.  
Not reviewed last year.**

## *Collaboration and Coordination with Other Institutions*

<b>Gary Rublof</b> University of Maryland (DOE NEES EFRC)	Apply ALD LIPON coating, which has higher Li conductivity compared to typical SEI components, such as (LiF, Li <sub>2</sub> O, Li <sub>2</sub> CO <sub>3</sub> ), so the thickness and mechanical compliance of the artificial SEI can be investigated.
<b>Katherine Jungjohann</b> SNL-ALBQ (DOE NEES EFRC & CINT)	Investigate the Li morphology using sealed liquid cell for in situ scanning transmission electron microscopy (STEM), and investigate the effect of artificial SEI coating on morphology at nano-meter scale .
Yan Yao University of Houston	Compare Li and Mg plating morphology
<b>Jie Xiao</b> PNNL and U. Arkansas	Investigate the effect electrolyte additives and their role on SEI.

# Remaining Challenges and Barriers

- What is the correlation of SEI transport and mechanical property with Li dendrite morphology?
- How to obtain accurate properties of SEI?
- Why and how does Li grow through the mm thick solid electrolyte?
- Can we avoid Li dendrite growth in solid electrolyte by microstructure design?
- Can we take the solid electrolyte microstructure design idea into nm-thick artificial SEI design?





# *Proposed Future Research*

- Correlate SEI properties with Li dendrite morphology in a liquid electrolyte
- Develop an explicit SEI dendrite growth model to capture the internal structures of SEI.
- Investigate the electrochemical-mechanical-structural coupling effects and explore the mechanism of Li dendrite formation in solid electrolytes from phase field model
  - Explore other solid electrolytes with low Li-metal nucleation tendency
  - Incorporate the mechanical and electrochemical driving forces for Li dendrite growth in solid electrolytes.
  - Experimentally vary the microstructure and porosity of solid electrolytes and observe the corresponding dendrite morphology.
- Modeling and Experiments jointly design effective combinations (bulk solid electrolyte and surface coating) to improve the cycling efficiency and life of lithium rechargeable batteries.



# Conclusions

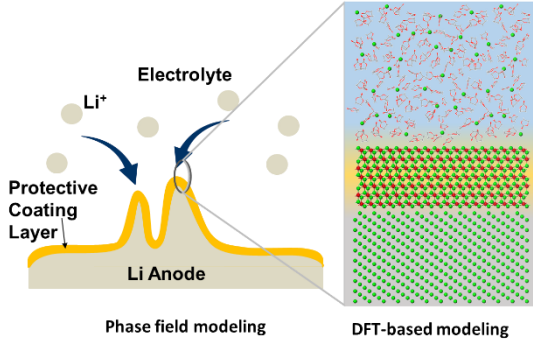
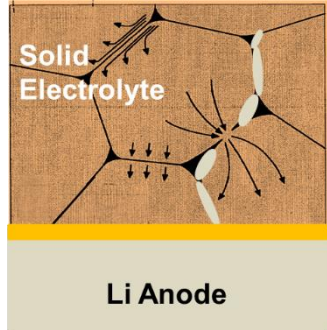
- An **implicit** multiscale dendrite growth model is developed
  - At the experimentally defined zero volt for Li plating, the Li is already negatively charged at an electric potential about -1V.
  - The desolvation barrier decreases and the Li ion interstitial formation energy (main barrier for Li<sup>+</sup> through SEI) decreases with the applied potential.
  - For Li plating to achieve a smooth surface, **lowering the exchange current  $I_0$**  is the most efficient method.
  - Depositing electronically conductive carbon coating seems to be beneficial.
  - Depositing ionically conductivity solid electrolyte coating layer has no effect, probably due to cracking.
- Constructed a new **explicit** model to simulate Li dendrite formation and growth in solid electrolytes with microstructure and internal defects (pores)
  - The pore surface in LLZO solid electrolyte can trap excess electron, which is initially located on La<sup>3+</sup>, however, La<sup>3+</sup> is thermodynamically more stable than Li<sup>+</sup> based on formation energy calculations, so Li<sup>+</sup> will be reduced.
  - ALD-Li<sub>2</sub>PO<sub>2</sub>N coating doesn't have surface states to trap excess electrons, thus can be an interlayer at the Li/c-LLZO interface to suppress Li-dendrite
  - Increasing modulus alone cannot stop Li dendrite growth.

# *Acknowledgements*

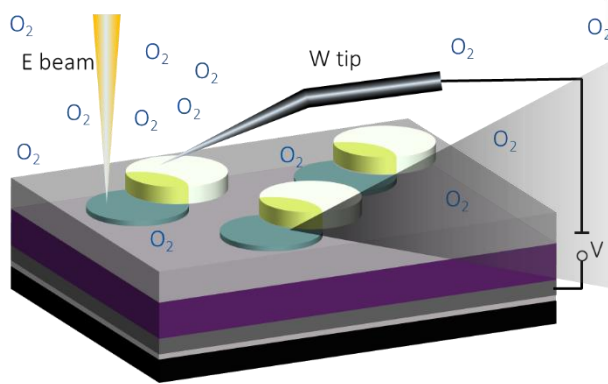
- Patricia Smith, Tien Duong, and Walter (Jerry) Parker for program management.
- Dr. Yunsong Li, MSU, (Li/SEI/liquid electrolyte atomistic modeling)
- Zhe Liu, PSU, (phase field development and modeling)
- Hong-Kang Tian, MSU, (solid electrolyte DFT modeling)
- Jiagang Xu, GM, (experimental work).

***BACK UP SLIDES***

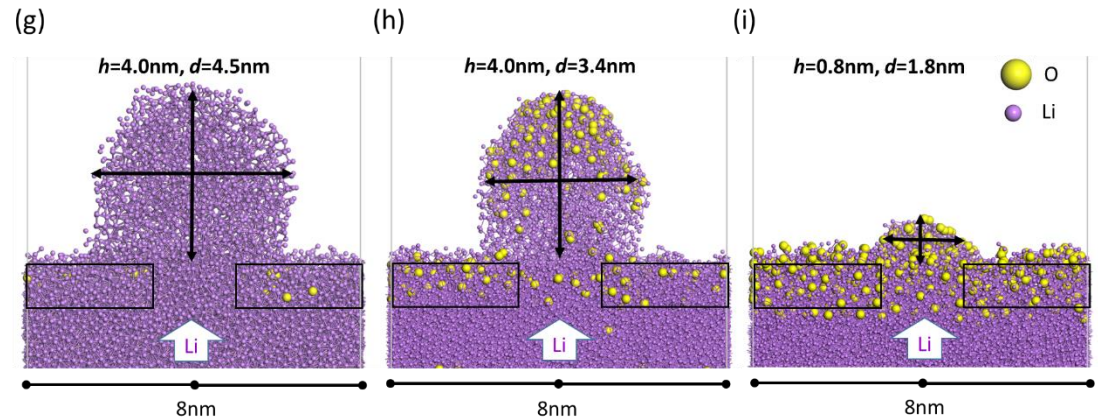
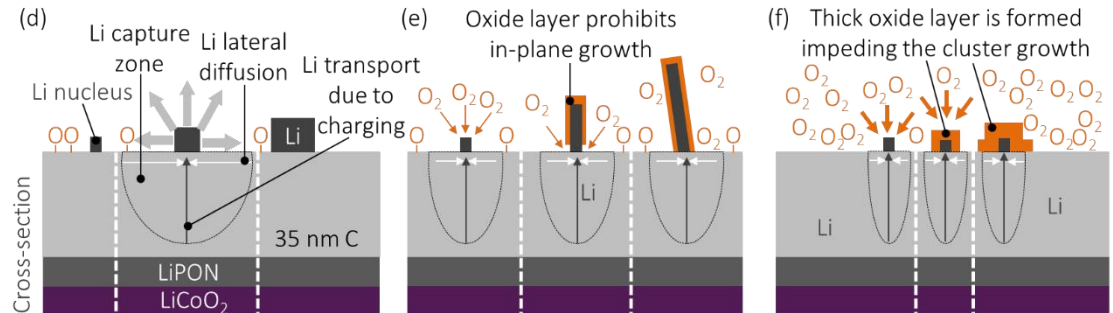
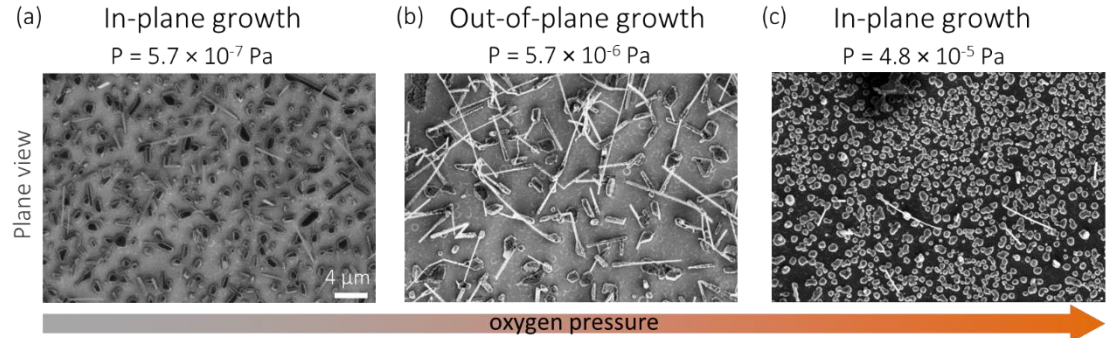
# *Compare liquid and solid electrolyte to understand the role of SEI in dendrite growth*

	Growing in liquid electrolytes	Growing in solid electrolytes
<b>Knowledge Transfer</b>	<p>→ The effect of the nm-thick protective SEI layer (exist in both)</p> <p>The effect of the microstructure (easier for experiment ) ←</p>	
<b>Key phenomena</b>	 <p>Phase field modeling</p> <p>DFT-based modeling</p>	 <p>Solid Electrolyte</p> <p>Li Anode</p>
<b>Key questions</b>	<p>The effect of the nm-thin SEI</p> <p>The relationship with the separator porous and mechanical structure</p>	<p>The growth mechanism in mm-SE.</p> <p>Mechanical confinement from the pore and weak interfaces in SE.</p>
<b>Common</b>	Common components in the SEI at Li/electrolyte interface: such as $\text{Li}_2\text{O}$	
<b>Similar situations</b>	Polymer electrolyte at high temperature (T)	polymer electrolyte at low T
<b>Different Atomistic Details</b>	$\text{Li}^+$ and e Transport at the Li/SEI/liquid-electrolyte interface	$\text{Li}^+$ and e transport at the SE surface and boundaries
<b>Phase-field model similarities</b>	Governing equations, Butler-Volmer kinetics, Charge carrier (electron and $\text{Li}$ -ion) transport, include microstructure details, track microstructure evolution	

# The passivation layer changes the morphology of Li



■ Pt 90 nm	□ Al 210 nm
■ Ti 30 nm	■ C 35 nm
■ SiO <sub>2</sub> 100 nm/Si	■ LiPON 340 nm
	■ LiCoO <sub>2</sub> 345 nm



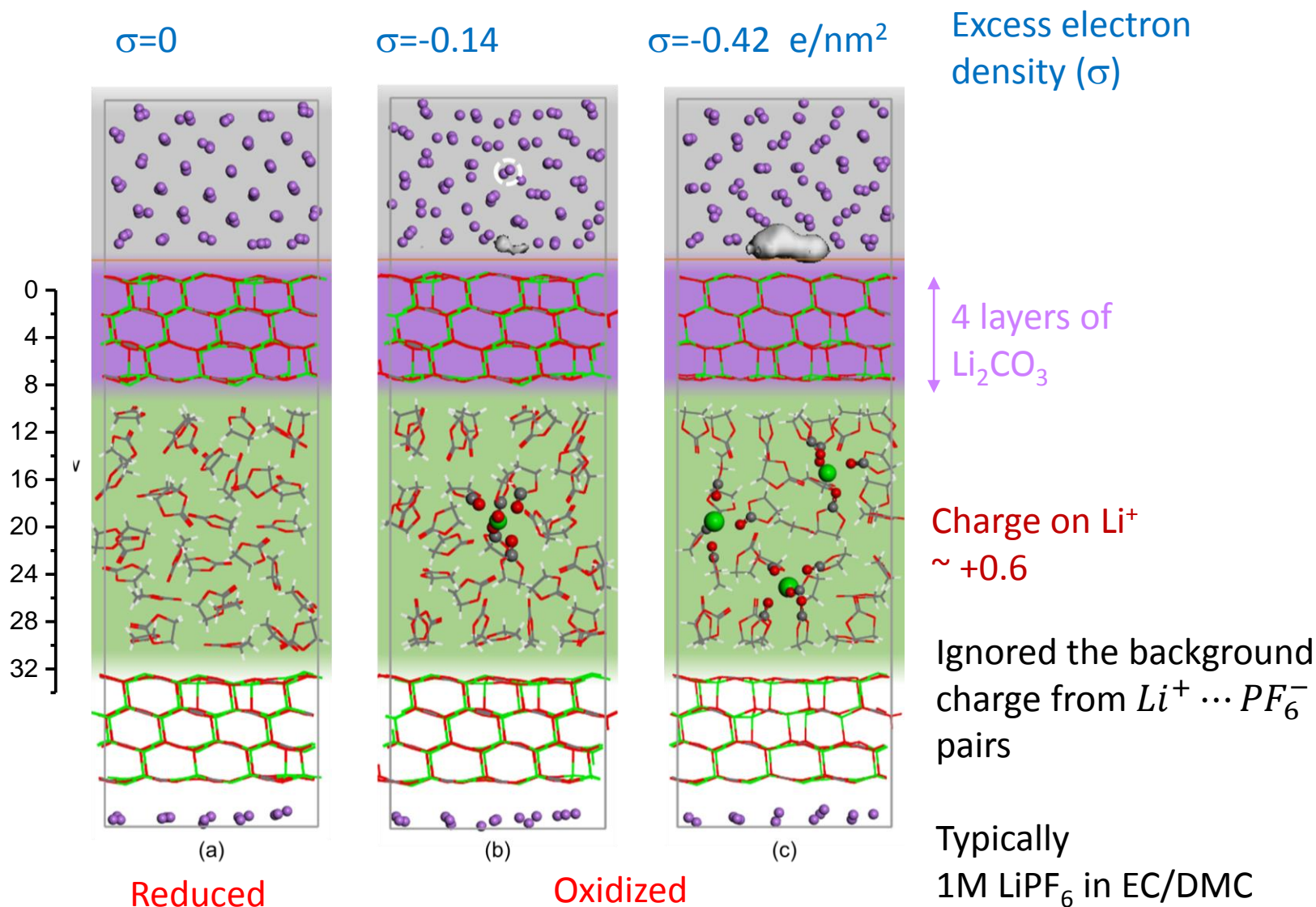
## Reactive MD simulation

Not exact the same as SEI  
But Li<sub>2</sub>O is an important  
component in SEI

*Nano Letter (2018)*

A. Yulaev, V Oleshko, P Haney, J. Liu, **Y Qi**, A. Talin, M.S. Leite, and A. Kolmakov

# DFTB Simulation of the Reduced and Oxidized States



Overall neutral system, DFTB molecular dynamics